12-1

OWNER'S GUIDE



updated: Feb 5, 2020



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1) MAINT	TENANCE <u>Maintenance Schedule</u>	Part #, \$(US)	
	<u>Air Cleaner</u> Fuel Filter	AY04-13-Z40 AZ2820490, US\$40	change every 25,000 - 50,000 km Alternative: Fram G5237, \$10)
	<u>Oil Filter</u>	Oil every 5,000km Wix 51360, Napa 1360, Ma	Filter every 10,000 km ann 67/2, Mahle OC 215
	Transmission Oil	50,000 - 100,000 km	
	<u>Radiator Coolant</u> <u>Thermostat</u>	50,000 km 100,000 km (or every maj	or cooling repair)
	<u> Distributor + Rotor</u>	100,000km	
	<u>Spark Plug + Wires</u>	Plugs: 50,000 km	Wires: 100,000 km
	<u> Timing Belt / Water Pump</u> <u>AC + Alternator Belt</u>	100,000km 30,000 - 60,000 km	
	Part #, \$	(US)	
2) SENSC	DRS / VALVES		
	<u>AC Idle (3-way Valve)</u>	AZ0818741, \$45	
	ISC (Idle Speed Controller)	AZ0820660, 18117-64D0	1-000
	Idle Screw Adjuster	950rpm, +/- 50	
	Throttle Position Sensor	13420-64D00-000, \$210	
	Vacuum Solenoid Valve	184600-1941	
	EGR Valve	AZ2820300, 18520-79B50	-000, \$150
	MAP (Manifold Absolute Pressure)	18590-64D00 or 100798-2	2180, \$220
	<u>O2 Sensor</u>	18213-64D10-000 or 1821	3-64D11-000, \$100, 22mm wrench
	Air Intake Temperature	13650-61B00-000. \$55	
	Fan Thermostat	17680-50F00-000, \$45, 24	mm wrench
	Oil Pressure	3006-292, 3007-036, 3782	0-82001, \$20
	Water-Temp Gauge Sensor	34850-70B10-000, \$40	
	Water Temperature	SU4007, \$10	
3) MISC	Eleor Dan Pust Chack		

<u>Floor Pan Rust Check</u>	
<u>Door Shocks</u>	
Side View Mirrors	
<u>Fuel Pump</u>	
<u>Radiator</u>	
<u>Starter / Ignition Fix</u>	
<u>Others</u>	battery, bulbs, shift knob, stereo, tires

4) RESOURCES

<u>Websites</u>

MAINTENANCE SCHEDULE (from Cappuccino) 1:

NORMAL CONDITION SCHEDULE

Interval: This interval should be judged by odom- eter reading or months, whichever		This table inclu mileage. Beyon at the same in	des sei nd 80,0 tervals	rvices as 000 km respect	i schedu (48,000 ively.	iled up t) miles},	o 80,00 carry o	0 km (4 ut the s	8,000 r ame ser	niles) vices
		Km (x 1,000)	10	20	30	40	50	60	70	80
comes first.	unititity, without of the	Miles (x 1,000)	6	12	18	24	30	36	42	48
		Months	6	12	18	24	30	36	42	48
1. ENGINE							5 L.			
1-1. Generator bolt (t	tension, damage)		-	1	-	R	-	1	-	R
1-2. Camshaft timing	belt			Repla	ce every	100,0	00 km (60,000	miles)	
1-3. Engine oil and Engine oil filter Filter		Replace every 5,000 km (3,000 miles)/6 months								
			R	R	R	R	R	R	R	R
1-4. Cooling system hoses and connections (leakage, damage)			-	T	-	1	-	T	-	1
1-5. Engine coolant			-	-		R	-	-	-	R
1-6. Exhaust system	(leakage, damage, 1	tightness)	-	1	-	1	-	1	-	1
1-7. Wiring harness a	ind connections		-	-	-	1	-	-	-	1
2. IGNITION SYSTEM	1									
2-1. Spark plugs				R	-	R	-	R	-	R
2-2. Distributor cap a	nd rotor (crack, we	ar)	-	-	-	1	-	-	-	I
2-3. Ignition wiring			-	-	-	1	-		-	R
2-4. Ignition timing			(1)	-	-	1	-	-		1
3. FUEL SYSTEM										
3-1. Air cleaner filter	element	Paved-road	-	1	-	R	-	L		R
Dusty con				Refer to	'Seve	re Drivir	ng Cond	ition'' s	chedule	
3-2. Engine idle speed			(1)	1		I	-	1	-	1
3-3. Fuel tank, cap &	lines (deterioration,	leakage, damage)	-	-	-	1	-	-	-	1
4. EMISSION CONTR	OL SYSTEM									
4-1. EVAP canister			-	-		-	-	-	-	1
5. BRAKE										
5-1. Brake discs and	pads (thickness, we	ear, damage)	1	-	I	-	T	-	1	-
5-2. Brake hoses and pipes (leakage, damage, clamp)			1	-	1	-	1	-	1	-
5-3. Brake fluid			-	1	-	R	-	1	-	R
5-4. Brake lever and a	cable (damage, stro	ke, operation)	1	-	1	-	1	-	1	-
5-5. Brake pedal			-	1		1	-	1	-	1
6. CHASSIS AND BO	DY	farmer								
6-1. Clutch pedal free	e travel		1	1	1	1	1	1	1	1
6-2. Tires/wheel discs (wear, damage, rotation)			1	1	ł	1	1	1	1	1
6-3. Drive axle boots (breakage, damage)			1	1	E	1	1	1	1	1
6-4. Suspension system (tightness, damage, rattle, breakage)			1	1	1	1	1	1	I.	1
6-5. Steering system (tightness, damage, breakage, rattle)			1	1	1	1	Ť	1	1	1
6-6. Propeller shafts			-	1	-	1	+	1	-	I
6-7. Transmission oil and differential oil (leakage, level)			1	R	1	R	1	R	1	R
6-8. Door hinges & Gear shift control lever/shaft			1	1	1	1	1	1	1	1

"R": Replace or change "I" : Inspect and correct or replace if necessary

Item 2-4 (I) and Item 3-2 (I) are applicable only to the 10,000 km inspection.

1: MAINTENANCE: Air Filter



OEM: Same As:

AY04-13-Z40 | AZ1813320 Alto, Carol, Cervo, Wagon R

Change every

20,000km or every 1 year

Alternative:

70017-AK003

Follow Website for info:

http://diska.web.fc2.com/diy/diy3201.html

Alternative:

70017-AK003



Fram 7730 (modified)

1: MAINTENANCE: Fuel Filter



Part # OEM: Replacement: AZ2820490 US\$40 Denso 186100-3040 *Fram G5237* (\$10-15)

Change every 30,000-60,000 KM or every 1-2 years

Steps:

- 1) use <u>hose pinch pliers</u> to close off fuel hoses
- 2) remove hoses
- 3) loosen bolt from clamp
- 4) remove filter
 - a) old filter will be full of fuel
 - b) use new filter's hose caps on old filter
 - c) use papertowel to catch any fuel

5) install new filter

6) install hose, remove hose pinchersa) may take a few cranks for engine to start

7) check hoses to make sure there are no leaks



1: MAINTENANCE: Oil Change + Oil Filter





view from interior engine access behind driver seat

Change Interval:

oil 5,000km oil filter 10,000km

Known Filters:

Suzuki # 16510-82703 (old Suzuki # 16510-81400) Wix 51360 / Napa 1360 Mahle OC 215 WIX 51394

65mm diameter x 65mm H (Napa)

5,000 km or every 6 months 10,000 km or 12 months

Filter Specs Thread side pressure relief valve

Change Oil Change Oil Filter

Oil Weight OEM:

Oil Pan Capacity Oil Filter Capacity Total Capacity 2.9 L / 6.1 Pint (US) 0.2 L / 0.4 Pint (US) 3.1L / 6.6 US Pint

Steps:

1: Oil Plug located at the rear right corner of the engine block 22-28.5 lb-ft

3/4" - 16

8-11 psi

10W40

2: Remove interior engine access cover behind the driver seat

3: Unclip hose

4: Oil Filter Location 8.5-11.5 lb-ft

5: Re-clip hose

1: MAINTENANCE: Transmission Oil



view from bottom of car looking up



Change Interval: 50,000 - 100,000 km

Oil	75W90 **for manual transmission**		
Capacity	2.1 litre	2	
Oil Level Plug (top) Drain Plug (bottom)	Bolt: Bolt:	40-49 Nm torque 25-29 Nm torque	

- STEPS **Make sure car is parked on a lovel service**
- 1: First test you can remove Oil Inspection Plug just in case you can't get to it to refill the oil after you have drained it tool required: 24mm wrench
- Remove Oil Drain Plug tool required: 3/8" ratchet
 "Apply Sealing Agent No 50"
 - "Apply Sealing Agent No 50" (Permatex 56521 Thread Sealant or similar) reinstall Drain Plug (25-29 Nm torque)
- 4: Fill oil from Oil Level Plug (may need to use a hose from a funnel) until oil drips out from Oil Level hole reinstall Oil Level Plug (40-49 Nm torque)



Oil Inspection Plug tool required: 24mm wrench



Oil Drain Plug tool required: 3/8" ratchet



1: MAINTENANCE: Radiator Coolant



Change Interval:

50,000 km

Capacity:

4.2 L / 8.9 Pint (US)



Steps:

- 1: Radiator Drain Plug located below the right headlight aligned with the tow hook
- 2: Radiator Vent Plug located in front trunk a: secondary vent in throttle body
- 3: Coolant Reservoir in engine compartment







1: MAINTENANCE: Thermostat





Change Interval: 100,000k or every major coolant repair

Part # Suzuki Part # W44DF-82, 82°C # 17600-85811

- 1: Drain radiator coolant
- 2: Open the engine interior access panel

3: Unbolt (from inside panel) to loosen bracket to free up space 10mm wrench

- 4: Unbolt (from exterior bay) to loosen bracket to free up space 10mm wrench
- 5: Unclip shifter (from exterior bay) to free up space
- 6: Unbolt thermostat bolts (under distributor) 12mm
- 7: Unbolt thermostat bolts (from inside engine access)

This should make things loose enough to make room to remove the thermostat.





from inside engine access

1: MAINTENANCE: Distributor + Rotor





HIPPIT-SILICONE HIPPIT



Part # <u>SUZ-CRK-F6A</u>

use screw type mounting, clip-on tyupe won't work

1: Distributor is located on the left side of the engine.

Remove the 2 screws (around the 12 o'clock and 6 o'clock position) of the distributor cap. Use a 1/4" socket or a Phillips screwdriver.

2: Rotor pulls straight out. Take note of the position of rotor, make sure new rotor is installed in the same position

3. Reverse order to reassemble

Wire Placement 1: short wire, cylinder 1 2: medium wire, cylinder 2 3: long wire, cylinder 3 C: coil

Note: some F6A motors have clip-on caps. AZ-1has bolt on caps

1: MAINTENANCE: Spark Plugs + Wires



Change I	nterval:	Plugs:	50,000 km	

Wires: 100,000 km

NGK DCPR7E Denso XU22EPR–U HKS 50003-M40X

33705-71B50-000

Spark Cable Part #

Spark Plug Part #

Gap: Spark Plug Socket Size: 0.8 - 0.9mm 5/8″

A: Remove engine access panel from behind driver's seat

1: short wire, cylinder 1 2: medium wire, cylinder 2 3: long wire, cylinder 3

B: spark plugs 1 + 2 is straight forward to remove using a 5/8" (or 16mm) socket spark plug socket recommended (with internal rubber boot)

C: There is a metal bracket directly above cylinder 3 which greatly limits tool access, making spark plug 3 hard to get to



Note: there are dierent styles of plug covers. Both work, but the blue style (cover at bottom) has a better seal.

Recommended getting a U-joint and socket extensions, especially for #3

Some F6A motors have shorter cables. The short ones will fit but a very tight fit

1: MAINTENANCE: Timing Belt / Waterpump

Change Intervals

Timing Belt / Waterpump 100,000km change cam + crank seals during procedure

AC + Alternator Belt	30,000 - 60,000 km
Alternator belt	Suzuki part# 1752170D10
	MAzda # AZ28-29-381A
AC belt	Mazda part# AZ2815908B
AC alternative	#13250 13/32" x 25" V-Belt
	10x760mm

watch video here

2: SENSORS: AC Idle (3-Way Valve)





Part # AZ0818741, \$45

changes RPM idle speed when AC is turned on. Should be around 1500RPM.

2: SENSORS: ISC (Idle Speed Controller)



Part # AZ0820660, 18117-64D01-000

Symptoms of bad sensor:

Irregular idle speed. Check Engine Light comes on. ... Engine stalling





To check for bad sensor

1) remove sensor

- 2) blow into Port Aa) there should not be any wind coming out of Port B
- 3) apply 12v circuit onto the sensora) the valve should open upb) do NOT apply more than 1 second of voltage

4) blow into Port A

- a) wind should come out of Port B
- b) if the port is blocked (no wind), replace sensor

2: SENSORS: Idle Screw Adjustment



Idle Speed: 950rpm +/- 50 (900-100 RPM)

Maybe covered with rubber plug. May take a few turns to notice any difference

2: SENSORS: Throttle Position Sensor



Part # 13420-64D00-000, \$210



Symptoms of bad sensor:

An unexplainable bucking and jerking in the vehicle Sudden idle surges Sudden engine stalling without any apparent reason Hesitation while accelerating Sudden surges in speed while driving on the highway Intermittently flashing of check engine light Difficulties in changing gears A drastic drop in fuel economy



rt ti

back of sensor

mounting screws

<u>throttle</u>rod

2: SENSORS: Vacuum Solenoid Valve



Part # 184600-1941, \$75



- 1) remove 2x bolts on side to remove bracket
- 2) remove screw from back of bracket to release the sensor
- 3) remove 3x hoses and electrical plug



use this bottom number top number only may give a different vacuum sensor with different electrical plug (by experience)

2: SENSORS: EGR Valve





Part # AZ2820300, 18520-79B50-000, \$150

Emmission based valve, recircuilates pre-burned gas to reduce engine temperature, which reduce production of nitrogen oxides pollution.

Symptoms of bad sensor:

Engine performance issues Rough idle Check Engine Light comes on

Video of how to clean EGR valve



dirty and clogged port from my AZ-1

clean the engine-side as well. I used q-tips and a screwdriver with paper towel to get deep inside the port

2: SENSORS: MAP (Manifold Absolute Pressure) Sensor





Part # 18590-64D00 (\$220) 100798-2180 (most likely needs cleaning, not replacement) same as Suzuki Grand Vitara MK2, EA11 Cappuccino, Wagon R, Alto, Cervo, Carry

Clean MAP every air filter change (20,000km or every year)

Symptoms of bad MAP sensor:

A rich or lean fuel mixture. Gas smell after the engine has warmed up Engine will knock or ping at times Excessive fuel consumption A rough idle Hesitation or slight jerking during acceleration, or when putting the vehicle into drive The vehicle stalls or dies immediately after you try to give the engine gas to start the car moving (<u>video here</u>)

Engine won't idle unless gas pedal is fully pressed (see video)

Sensor is mounted upside down above the engine near the right engine lid hinge

I was able to clean the sensor without removing it.

- 1: unplug MAP wiring
- 2: remove hose from the engine side keep hose connected on the sensor
- 3: spray MAP sensor cleaner into the hose (follow the instructions, do NOT use carb cleaner)
- 4: wait to dry, reinstall





2: SENSORS: O2 Sensor



Part # 0ZA769-EJ1, \$100 18213-64D10-000 or 18213-64D11-000

Symptoms of bad sensor:

Sudden decrease in fuel mileage. Flashing check engine light or malfunction indicator lamp Overall poor vehicle performance; rough idling, stalling, hesitation on acceleration, etc



Interior Engine Access Hatch

Sensor can be accessed from the interior engine access.

To remove the bolt easier, spray with penetrating oil, drive as usual, repeat for 2-3 days. The bolt should be easily removed afterwards.

Requires oversized 22mm wrench

2: SENSORS: Air Intake Temperature



Part # 13650-61B00-000. \$55

Symptoms of bad sensor:

Lack of power when accelerating Trouble with cold starts Decrease in fuel efficiency



Sensor can be accessed from the interior engine access.

Sensor is located behing the intake. I had to remove a couple hoses to have better access

19mm wrench



2: SENSORS: Fan Thermostat





Part # 17680-50F00-000, \$45

Symptoms of bad sensor:

Temperature gauge reading very high and engine overheating. The first and potentially most alarming symptom will be the temperature gauge reading high into the red within the first 15 minutes of your vehicle engine running. ... Temperature changing erratically. ...

Sensor can be accessed from the interior engine access.

To remove the bolt easier, spray with penetrating oil, drive as usual, repeat for 2-3 days. The bolt should be easily removed afterwards.

Requires oversized 24mm wrench

2: SENSORS: Oil Pressure Sensor



Part # 3006-292, 3007-036, 37820-82001 (\$20)

Alternatives: Suzuki Cappuccino Chevy / Geo Tracker, Sprint, Metro.

alternator

2: SENSORS: Water-Temperature Gauge Sensor



Part # 0ZA769-EJ1, \$100



Attached to the thermostat housing

2: SENSORS: Water Temperature



Part # SU4007, \$10 (Miata, etc)

Symptoms of bad sensor:

Poor fuel economy Black smoke from engine Overheating engine Check Engine Light comes on





Attached to the thermostat housing

3: MISC: Floor Pan Rust Check



There are factory-isntalled sound-insulation material underneat the carpet (see dotted red line) Material acts like a sponge, which will or already has caused rust.

Remove carpet on both sides. Remove the sound-insulation material and replace with a modern non-water abosrding material.

repair or replace floor pan if rust is bad



factory sound-insulation mat absorbs water = rust

3: MISC: Door Shocks



shocks

13mm

M10x1.25 to AZ-1 door Newton Force 760Nm (Newton Metres) works great 50°F - 90°F) increase if living in mostly colder climate (850Nm?)

Door Weight 21 kg / 46 lbs Ball Ends Fitting M10x1.25

Yahoo Auction Japan (YAJ)shocks is way too powerful. It will open the door too quickly and force stop, making the car shake at the end. Not recommended.

<u>VW Phaeton rear hatch shocks</u> will work, but IMO is too underpowered (won't open fully under own force), around 500Nm?? But cheap (\$80 for all 4).

SGS-Engineering makes custom NM struts. GS10-22-120-170

10mm rod diameter |120mm stroke | 170mm body | M8-1.25 thread \$150 for all 4. Their M10x1.5 ball-ends are incorrect, may work but may strip the thread. Just tell them the Nm rating. <u>Video Here.</u>

Buy the Ball End Fittings seperately https://www.liftsupportsdepot.com/

Shock ends (M8x1.25 if using SGS shocks). AZ-1 door thread: M10x1.25



Anchor Nut

AZ-1 door shock mounting nut is known to fall off. Can be fished out. Anchor Nut or pop-rivot nuts can work as a replacement.

If you have a welder, a flanged nut can be welded onto the door frame after drilling a larger hole from the factory nut.



Flanged Nut

3: MISC: Side View Mirrors







Sideview Mirrors can be removed from 3 screws hidden behind the interior trangular panel

To remove mirror from panel, unscrew bolts from under the seal

If mirror is loose (moves when you shut the door), it can be tightned. Access the screw underneath and tighten.

People have been able to access the screw by removing the rubber boot without having to remove the mirror from the door.

3: MISC: Fuel Pump





TIME: 1-3 hour job Part # E2111, Not confirmed (Suzuki Samurai, Geo, etc).

Pump flow rate 110 L / H Pump diameter approx. 38 mm Pump length 11.4 mm approx. 11 mm Pump outlet port external diameter approx. 9 mm Pitch between pump terminals approx

remove access panel behind passenger seat

Recommend to clean dirt before removing to minimize dirt from falling into the gas tank

remove screws (small Phillips head) unplug wiring remove hoses (may need to be plugged or crimped)

Remove lid-assembly. Fuel pump assembly is slightly larger than the access hole...



old pump

old fuel sock



plug lock, press in to remove wiring

3: MISC: Radiator



3: MISC: Starter / Ignition Fix

AZ-1 may have occasional starting problems due to aged/weakened ignition wires. This modification/fix will use the weakened ignition switch to trigger a relay-switch to crank the starter direct from the battery.





Ignition Wire in factory wiring loom near the battery

Starter

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attery Cable

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 \ominus

Battery

3: MISC: Others

Battery	Miata is similar width and OEM battery hold-down Buy new 8″ battery hold- Wire clamp-ends may ne	d length, but shorter height. bolts threads does not go the entire length. down bolts to lower the clamp-bar properly. ed to be replaced with larger diameter clamps —	e.e
Dash Bulbs	T5 bulbs Upgrade to LED, big impl	rovement	
Headlights	H4. Upgrade to LED of Xe	enon, big improvement	9 9 C
Shifter Knob	M12x1.25 thread size. No	ot the same from the smaller threaded Miata.	
Stereo	Wiring Harness Adapter Stereo Speakers (OEM)	Miata 5" diameter (recommend to use correct 5" than making a 5.25" work)	back of dash gauges
Tires Wheels	155/65 R13 H (factory siz 13x5 ET45	e)	

(placeholder)